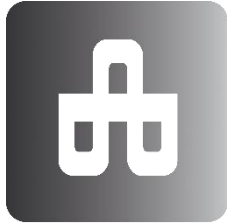


# THREADED FREEZE PLUG KIT FOR 24V CYLINDER HEADS

## Installation Instructions

1. Remove freeze plugs underneath valve cover.
  - a. If head is on the engine, coolant must be drained below the level of the head.
2. Using threading oil and a tap wrench, thread freeze plug bores with tap.
  - a. If head is on the engine, extreme care must be taken to prevent chips from entering the cooling system, valve springs, and pushrod holes. We recommend having a shop vac at the ready
3. After all holes are threaded, clean threads with compressed air and brake cleaner.
  - a. If the head is off the engine, thoroughly clean the water jacket, valve spring area, and pushrod holes to ensure all chips have been removed.
4. Apply provided Loctite 545 to plug threads.
  - a. Thread sealant should cover the entire circumference of the plug, one to two threads across.
5. Install plugs in head.
  - a. Torque spec is 50 ft-lbs.



**POWER DRIVEN**  
**DISSSEL**